## **INSTALLATION PROCEDURE**



1. Cut to pipe diameter marked on Flashers (this is approximately 20% smaller than the diameter of the pipe).



2. Slide the Flashers down the pipe, using water to lubricate if necessary.



3. Form and bend the aluminum base of the Flashers to fit the surface of the roof.



4. Seal the Flashers by applying urethane/silicone sealant between the Flasher and the roof. Use a large slot screwdriver to press the base down tightly.



5. Fasten the Flashers with weather-resistant fasteners to complete the seal.

## SIZE CHART

Flashers Size	1	2	3	4	5	6	7	8	9
Outside Pipe Diameter (inch)	1/4"- 2"	1 3/4"- 3 1/4"	1/4"- 5"	3"- 6 1/4"	4 1/4" - 7 1/2"	5"- 9"	6"-11"	7"-13"	10"-19"
Outside Pipe Diameter (mm)	6-50mm	44-82mm	6- 127mm	75-160mm	108-190mm	125-230mm	150-280mm	175-330mm	254-483mm
Base O.D. Diameter	4 3/4"	6 1/4"	7 3/4	9 1/4"	10 3/4"	12 1/4"	14 1/4"	16 1/2"	25 1/2"
Top Diameter	Closed	1 3/8"	Closed	2 1/4"	3 1/2"	4"	4 1/2"	5 1/2"	7 3/4"
Overall Height	3"	4"	4"	5"	5"	6"	6"	6"	8"
Carton Quantity	10	10	10	5	5	5	5	5	2

Notes: Flashers numbers 1 and 3 are closed on the top. On a deep corrugated surface or on a steep pitched roof, use the next largest size Flashers for optimum flange flexibility.

## MATERIAL SPECIFICATIONS

Material	Temperature Range	Range Applicable Specifications				
EPDM (black)	-65° to +250°	ASTM-D D2000, M3, BA 510, A14, B13, C12, F17, Z1, Z2, Z3, Z4				
EPDM (color)	-65° to +250°	ASTM-D D2000, M2, BA 507, C12, F17, Z1, Z2, Z3, Z4				
Silicone	-100° to +450°	ASTM-D D2000, M4, GE 505, A19, B37, C12, F19, Z1, Z2, Z3				

Due to the inherent properties of EPDM, slight fading may occur.

Pipe Opening can be easily and quickly customized while on the job because pipe diameters are clearly marked on Flashers in both inches and millimeters.

Corrosion Resistant Aluminum Base, with its round flange, adapts to any roofing material and bends to form a tight seal on all roofs, regardless of surface irregularities, pitches, or contours.



Flexible and Tough EPDM and Silicone are resistant to ultraviolet light, cracking, and weathering. It's easy to order the Flashers your customers prefer.

Heavy Duty Fold at the base of the Flashers allows them to fit any roof style.



WHITE



RED



BROWN



GREEN



BLUE



GREY



BLACK

Distributed by:

