

## Installing EJOT Self-tapping fasteners.

EJOT Self-tapping fasteners should be installed using the correct EJOT power screwdriver. The screwdriver should be equipped with the correct driving attachments and adjustable nose piece.

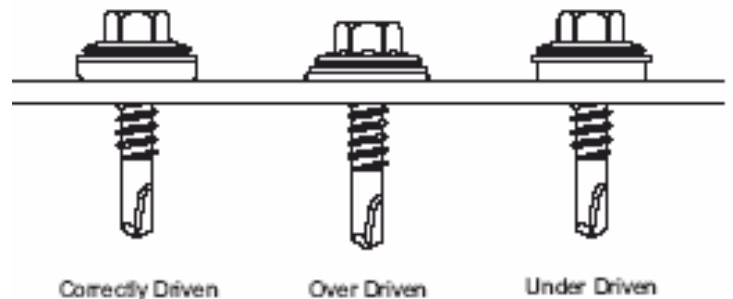
See "The Complete Fastener Program" catalogue for correct pilot hole diameters.



The screwdriver should be positioned perpendicular to the material being fixed. The screwdriver should be set to automatically disengage its clutch when the depth sensing nose piece makes contact with the surface of the material being fixed.

We would recommend that initial trial drives are carried out on a spare piece of material before commencing work, the purpose of the trial drives is to ensure that the screwdriver's clutch disengages before damage is done to the fastener or materials whilst ensuring correct mechanical joint is achieved.

Fasteners with bonded washers should achieve 25% compression to ensure weather seal.



Note washers, which are under driven, may not provide the desired weather seal. EJOT recommend that all fasteners are vacuum tested after installation to ensure they have been correctly installed.