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## **Alumaweld Aluminum Retrodrain**

The one-piece spun aluminum body has a plastisol coated flange for direct hot air welding of PVC type roof membranes. The drain is equipped with a heavy duty cast aluminum strainer dome for strength and durability. The PVC AlumaWeld Drain incorporates the patented technology of the U-Flow Seal, providing a mechanical watertight connection to PVC or cast iron pipes. Also available with a plastic strainer dome, in sizes 75, 100, 125, and 150mm.

## **Features**

- One-piece seamless body manufactured from 1.6mm spun
- Extra large 445mm plastisol coated flange.
- Flange has welded metal clips for dome attachment.
- 300mm long drain stem.
- Incorporates the patented technology of the U-Flow Seal.
- Simple and easy to install.

## **Benefits**

- One-piece seamless body provides strength and durability without separation of the flange from the stem.
- The extra large flange provides ample area for hot air or solvent welding of PVC based membranes, giving a homogeneous water tight connection.
- Metal clips provide easy securement of the strainer dome.
- Drain stem accommodates most existing field conditions with longer lengths available for deep existing drain bowls.
- The U-Flow Seal is a mechanical compression seal designed to protect the roofing system and building contents from water backup damage. The U-Flow Seal is removable from the stem and can be used on a field cut stem in order

to accommodate an elbow turn just below the roof surface.

 Saves time and money because it allows easy rooftop installation without disturbing interior finishes or activities, eliminating the need to remove the old drain

